SUZUKI

DL1000

SERVICE MANUAL

99500-39230-03E

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IMPORTANT

All street-legal Suzuki motorcycles with engine displacement of 50 cc or greater are subject to Environmental Protection agency emission regulations. These regulations set specific standards for exhaust emission output levels as well as particular servicing requirements. This manual includes specific imformation required to properly inspect and service DL1000 in accordance with all EPA regulations. It is strongly recommended that the chapter on Emission Control, Periodic Servicing and FI SYSTEM be thoroughly reviewed before any type of service work is performed. Further information concerning the EPA emission regulations and U.S. Suzuki's emission control program can be found in the U.S. SUZUKI EMISSION CONTROL PROGRAM MANUAL/SERVICE BULLETIN.

FOREWORD

This manual contains an introductory description on the SUZUKI DL1000 and procedures for its inspection/service and overhaul of its main components. Other information considered as generally known is not included.

Read the GENERAL INFORMATION section to familiarize yourself with the motorcycle and its maintenance. Use this section as well as other sections to use as a guide for proper inspection and service. This manual will help you know the motorcycle better so that you can assure your customers of fast and reliable service.

- * This manual has been prepared on the basis of the latest specifications at the time of publication. If modifications have been made since then, differences may exist between the content of this manual and the actual motorcycle.
- * Illustrations in this manual are used to show the basic principles of operation and work procedures. They may not represent the actual motorcycle exactly in detail.
- * This manual is written for persons who have enough knowledge, skills and tools, including special tools, for servicing SUZUKI motorcycles. If you do not have the proper knowledge and tools, ask your authorized SUZUKI motorcycle dealer to help you.

A WARNING

Inexperienced mechanics or mechanics without the proper tools and equipment may not be able to properly perform the services described in this manual.

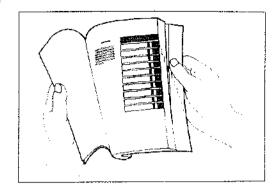
Improper repair may result in injury to the mechanic and may render the motorcycle unsafe for the rider and passenger.

GROUP INDEX GENERAL INFORMATION PERIODIC MAINTENANCE **ENGINE** FI SYSTEM COOLING AND LUBRICATION SYSTEM CHASSIS ELECTRICAL SYSTEM SERVICING INFORMATION EMISSION CONTROL INFORMATION WIRING DIAGRAM

SUZUKI MOTOR CORPORATION

HOW TO USE THIS MANUAL TO LOCATE WHAT YOU ARE LOOKING FOR:

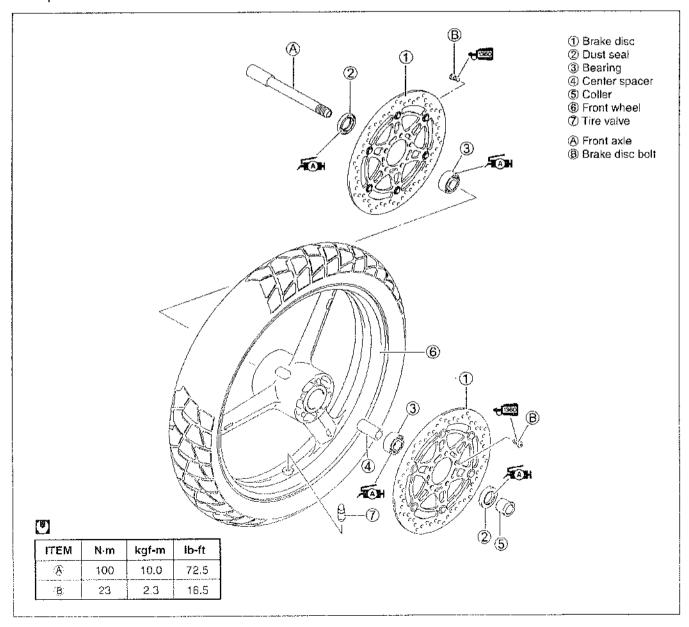
- 1. The text of this manual is divided into sections.
- 2. The section titles are listed in the GROUP INDEX.
- 3. Holding the manual as shown at the right will allow you to find the first page of the section easily.
- 4. The contents are listed on the first page of each section to help you find the item and page you need.



COMPONENT PARTS AND WORK TO BE DONE

Under the name of each system or unit, is its exploded view. Work instructions and other service information such as the tightening torque, lubricating points and locking agent points, are provided.

Example: Front wheel



SYMBOL

Listed in the table below are the symbols indicating instructions and other information necessary for servicing. The meaning of each symbol is also included in the table.

SYMBOL	DEFINITION	SYMBOL	DEFINITION
	Torque control required. Data beside it indicates specified torque.	LLC	Use engine coolant.
	Apply oil. Use engine oil unless otherwise specified.	FORK	Use fork oil. 99000-99001-SS8
M/O	Apply molybdenum oil solution. (Mixture of engine oil and SUZUKI MOLY PASTE in a ratio of 1 : 1)	BF	Apply or use brake fluid.
FAH	Apply SUZUKI SUPER GREASE "A". 99000-25030	V	Measure in voltage range.
Æ MH	Apply SUZUKI MOLY PASTE. 99000-25140	(A)	Measure in current range.
1207B	Apply SUZUKI BOND "1207B" 99104-31140	++	Measure in diode test range.
1303	Apply THREAD LOCK SUPER "1303". 99000-32030	(10)) (0 0	Measure in continuity test range.
1322	Apply THREAD LOCK SUPER "1322". 99000-32110	TOOL	Use special tool.
1342	Apply THREAD LOCK "1342". 99000-32050	DATA	Indication of service data.
1360	Apply THREAD LOCK SUPER "1360". 99000-32130		

ABBREVIATIONS USED IN THIS MANUAL

MANUAL A

ABDC : After Bottom Dead Center

AC : Alternating Current

ACL : Air Cleaner, Air Cleaner Box
API : American Petroleum Institute

ATDC : After Top Dead Center
ATM Pressure: Atmospheric Pressure

Atmospheric Pressure Sensor

(APS)

A/F : Air Fuel Mixture

BBDC : Before Bottom Dead Center
BTDC : Before Top Dead Center

B+ : Battery Positive Voltage

C

B

CKP Sensor : Crankshaft Position Sensor

(CKPS)

CKT : Circuit

CLP Switch : Clutch Lever Position Switch

(Clutch Switch)

CMP Sensor : Camshaft Position Sensor

(CMPS)

CO : Carbon Monoxide

CPU : Central Processing Unit

D

DC : Direct Current

DMC : Dealer Mode Coupler

DOHC : Double Over Head Camshaft

DRL : Daytime Running Light

E

ECM : Engine Control Module

Engine Control Unit (ECU)

(FI Control Unit)

ECT Sensor : Engine Coolant Temperature

Sensor (ECTS), Water Temp.

Sensor (WTS)

EVAP : Evaporative Emission EVAP Canister : Evaporative Emission

Canister (Canister)

F

FI : Fuel Injection, Fuel Injector

FP : Fuel Pump

FPR : Fuel Pressure Regulator

FP Relay : Fuel Pump Relay

G

GEN: Generator GND: Ground

GP Switch : Gear Position Switch

Н

HC : Hydrocarbons

ł

IAP Sensor : Intake Air Pressure Sensor (IAPS)
IAT Sensor : Intake Air Temperature Sensor

(IATS)

IG : Ignition

į

LCD : Liquid Crystal Display LED : Light Emitting Diode

(Malfunction Indicator Lamp)

LH : Left Hand

M

MAL-Code : Malfunction Code

(Diagnostic Code)

Max : Maximum

MIL: Malfunction Indicator Lamp

(LED)

Min : Minimum

Ν

NOx : Nitrogen Oxides

O

OHC : Over Head Camshaft
OPS : Oil Pressure Switch

P

PCV : Positive Crankcase

Ventilation (Crankcase Breather)

R

RH : Right Hand

ROM : Read Only Memory

S

SAE : Society of Automotive Engineers

STC System : Secondary Throttle Control

System (STCS)

STP Sensor : Secondary Throttle Position

Sensor (STPS)

ST Valve : Secondary Throttle Valve (STV)
STV Actuator : Secondary Throttle Valve Actuator

(STVA)

T

TO Sensor : Tip Over Sensor (TOS)

TP Sensor : Throttle Position Sensor (TPS)

V

VD : Vacuum Damper

SAE-TO-FORMER SUZUKI TERM

This table lists SAE (Society of Automotive Engineers) J1930 terms and abbreviations which may be used in this manual in compliance with SAE recommendations, as well as their former SUZUKI names.

SAE TERM		PODMED CUZINI TEDM		
FULL TERM	ABBREVIATION	- FORMER SUZUKI TERM		
A				
Air Cleaner	ACL	Air Cleaner, Air Cleaner Box		
В	1			
Barometric Pressure	BARO	Barometric Pressure, Atmospheric Pressure (APS, AP Sensor)		
Battery Positive Voltage	B+	Battery Voltage, +B		
С				
Camshaft Position Sensor	CMP Sensor	Camshaft Position Sensor (CMPS)		
Crankshaft Position Sensor	CKP Sensor	Crankshaft Position Sensor (CKPS), Crank Angle		
D				
Data Link Connector	DLC	Dealer Mode Coupler		
Diagnostic Test Mode	DTM			
Diagnostic Trouble Code	DTC	Diagnostic Code, Malfunction Code		
E				
Electronic Ignition	El			
Engine Control Module	ECM	Engine Control Module (ECM) FI Control Unit, Engine Control Unit (ECU)		
Engine Coolant Level	ECL	Coolant Level		
Engine Coolant Temperature	ECT	Coolant Temperature, Engine Coolant Temperature Water Temperature		
Engine Speed	RPM	Engine Speed (RPM)		
Evaporative Emission	EVAP	Evaporative Emission		
Evaporative Emission Canister	EVAP Canister	——(Canister)		
Exhaust Control System	EXCS	EXC System (EXCS)		
Exhaust Control Valve	EXCV	EXC Valve (EXCV)		
Exhaust Control Valve Actuator	EXCVA	EXCV Actuator (EXCVA)		
Purge Valve	Purge Valve	Purge Valve (SP Valve)		
F				
Fan Control	FC			
Fuel Level Sensor	<u> </u>	Fuel Level Sensor, Fuel Level Gauge		
Fuel Pump	FP	Fuel Pump (FP)		

SAE TERM				
FULL TERM	ABBREVIATION	FORMER SUZUKI TERM		
G				
Generator	GEN	Generator		
Ground	GND	Ground (GND, GRD)		
1				
Idle Speed Control	ISC			
Ignition Control	IC	Electronic Spark Advance (ESA)		
Ignition Control Module	ICM			
Intake Air Temperature	IAT	Intake Air Temperature (IAT), Air Temperature		
М				
Malfunction Indicator Lamp	MIL	LED Lamp Malfunction Indicator Lamp (MIL)		
Manifold Absolute Pressure	MAP	Intake Air Pressure, Intake Vacuum		
Mass Air Flow	MAF	Air Flow		
0				
On-Board Diagnostic	OBD	Self-Diagnosis Function Diagnostic		
Open Loop	OL			
P				
Programmable Read Only Memory	PROM			
Pulsed Secondary Air Injection	PAIR	Pulse Air Control (PAIR)		
R				
Random Access Memory	RAM			
Read Only Memory	ROM	ROM		
S	1			
Secondary Air Injection	AIR			
Secondary Throttle Control System	STCS	STC System (STCS)		
Secondary Throttle Valve	STV	ST Valve (STV)		
Secondary Throttle Valve Actuator	STVA	STV Actuator (STVA)		
Т				
Throttle Body	тв	Throttle Body (TB)		
Throttle Body Fuel Injection	ТВІ	Throttle Body Fuel Injection (TBI)		
Throttle Position Sensor	TP Sensor	TP Sensor (TPS)		
V				
Voltage Regulator	VR	Voltage Regulator		
Volume Air Flow	VAF	Air Flow		

GENERAL INFORMATION

CONTENTS				
	WARNING/CAUTION/NOTE1- 2			
	GENERAL PRECAUTIONS1- 2			
	SUZUKI DL1000K2 ('02-MODEL)1- 4			
	SERIAL NUMBER LOCATION1- 4			
	FUEL, OIL AND ENGINE COOLANT RECOMMENDATION1- 4			
	FUEL1- 4			
	ENGINE OIL1- 5			
	BRAKE FLUID1- 5			
	FRONT FORK OIL1- 5			
	ENGINE COOLANT1- 5			
	WATER FOR MIXING1- 5			
	ANTI-FREEZE/ENGINE COOLANT1- 5			
	LIQUID AMOUNT OF WATER/ENGINE COOLANT1- 5			
	BREAK-IN PROCEDURES1- 6			
	CYLINDER IDENTIFICATION1- 6			
	INFORMATION LABELS1- 7			
	SPECIFICATIONS1- 8			

COUNTRY AND AREA CODES1-10